



- PROCES PRECIPITACNIHO VYTVRZENI:**
1. rozpusteci zihani - 533 °C
 2. kalit do vody
 3. vytvrdit pri 160 °C / 18h
 4. prubezne ochladit na vzduchu
 5. opakovat vytvrvzovani pri 177 °C / 8h
 6. prubezne ochladit na vzduchu
- vysledna tvrdost povrchu (88⁺⁴) HB

$\sqrt{Ra 6.3}$	$\sqrt{Ra 3.2}$
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general tolerances acc. to/Allgemeintoleranzen n.	
dimensional tol./Masstol.	tol.class/T.-kl.
ISO 2768-1:1989-11	m
geometrical tol./Form-u.Lagetol.	tol.class/T.-kl.
ISO 2768-2:1989-11	H
all linear dimensions in/ Alle Laengenmasse in	
mm	
size according to/Masse nach	
ISO 14405-1:2010-12	
principle of independency/ Unabhaengigkeitsprinzip	
(LP)	

01 ---	18.05.2022	Nosek	---	---	D1W D23	---
Ind./Change/Amend.	YYYYMMDD	Drawn/Gez.	Checked/Gepr.	Released/Freig.	BWN	Resp. dept./Verantw. Abt.
Treatment/Behandlung			Missed details/Fehlende Angaben			Size/Gst.
Mat./Stoff			From/Aus			
lang./Spr.	wght./Gew.	RAM_HLAVNI		Sheet/Bl.		
EN/DE	0,91 kg	MOD BOCNICE		1/1		
crit. P.	Scale/M.stab	Repl. for		BP/TD		Ind. Format
1:1						A1
MNC						

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